# Ming Tang

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## **Highlights**

- Specialized in metallurgical failure analysis, metal additive manufacturing, and machine learning
- 10-years research experience in metals, including aluminum, iron & steel, titanium, and nickel
- Strong academic record with 7 first-author peer-reviewed journal articles and 1000+ citations

## **Professional Experience**

## Research Engineer, ArcelorMittal Global R&D

Mar 2018 - Present

Engineer, Mar 2018 – Dec 2021 Senior Engineer, Dec 2021 – Present

- Managed the steel cleanliness characterization facility in support for product development, root cause analysis, and quality evaluation (consistently analyzing and reporting > 20 samples/week)
- Led projects on R&D fundamental steelmaking research to sustain new high-strength steel product manufacturability for the automotive customers, such as Tesla, Toyota, Nissan, and GM. For example, I served as the principal investigator of an industry-university partnership project (\$300,000 DOE funding) on AI-driven accelerated defect analysis for energy-efficient steelmaking
- Provided technical support to steelmaking mills to optimize the manufacturing reliability and minimize product defects (resulting in \$1.1 million alloy saving in 2020 and 19% higher steel sheet bendability)
- Appointed by the senior management to co-chair the deliberation committee (9 members) and organize the annual R&D Innovation Awards (joined by ~200 participants across 4 labs in 2021)

## **Academic Research Experience**

# Research Assistant, Carnegie Mellon University

Aug 2014 - May 2017

Doctoral thesis: Microstructure, Defect, and Fatigue of 3D-printed Metallic Parts

- Developed a 3D geometrical model (implemented in Excel and Python) which saves build time (by 50%) and predicts volume % of residual pores in printed parts (with 97% accuracy); first-author article based on this model is 0.1% most-cited in Materials Science in 2017
- Discovered the oxide-induced porosity as a novel type of defect which dominates the fatigue performance of 3D-printed aluminum parts
- Collaborated closely with researchers in the Department of Mechanical Engineering and industrial partners from Arconic on fatigue, tension, and compression tests

## Research Assistant, Carnegie Mellon University

Aug 2012 - Dec 2013

Master thesis: Oxidation of Magnetite pellet

- Designed and performed experiments to evaluate the effect of processing variables (heating rate, peak temperature, %H<sub>2</sub>O, and %O<sub>2</sub>) and particle size distribution on magnetite oxidation
- Utilized the oxygen enrichment at the initial reaction stage, increased the pellet strength by 75% and successfully met the strength requirement listed by industrial ironmaking operations

## **Skills**

Materials Science

- Mechanical tests: fatigue, tension, bendability, hole expansion, nano-indentation
- Characterization: SEM/EDX (highly skilled in automated-SEM), micro-CT, XRD, DSC

Data Science (in Python)

- Machine learning: sklearn, pandas, Keras/TensorFlow (image classification), xgb
- Web application: streamlit, Heroku
- Advanced statistics: rpy2 (for extreme value analysis)
- Project posts: available on my <u>GitHub</u> site

## **Education**

| PhD | Materials Science & Engineering | Carnegie Mellon University, Pittsburgh, PA | May 2017 |
|-----|---------------------------------|--|----------|
| MS  | Materials Science & Engineering | Carnegie Mellon University, Pittsburgh, PA | Dec 2013 |
| BS  | Materials Science & Engineering | Beihang University, Beijing, P. R. China   | Jun 2012 |

## **Educational activities**

## Trainer for courses on liquid steel processing, ArcelorMittal Global R&D

Oct 2019 - present

- Designed annual in-person training on liquid steel processing for ~25 steelmaking professionals
- Received an overall rating of 3.91 out of 4
- Feedback from trainees available on my portfolio website (here)

## Teaching Assistant for 5 graduate courses, Carnegie Mellon University

Aug 2014 - Aug 2016

- Courses include: Thermodynamics, Kinetics of Metallurgical Reactions and Processes, Solidification Processing, Process Design
- Coached lab projects, graded assignments, and provided feedback

# Selected Publications (1000+ citations; Google Scholar)

- 1. S. Yang, A. Rebmann, M. Tang, R. Moravec, D. Behrmann, M. Baird, W. Bequette, "Process monitoring using causal graphical models, with application to clogging detection in steel continuous casting," *J. Process Control*, vol. 105, pp. 259-266, 2021, doi: 10.1016/j.jprocont.2021.08.006
- 2. M. Tang and P. C. Pistorius, "Fatigue Life Prediction for AlSi10Mg Parts Produced by Selective Laser Melting," *Int. J. Fatigue*, vol. 125, pp. 479-490, 2019. doi: 10.1016/j.ijfatigue.2019.04.015
- 3. M. Tang and P. C. Pistorius, C. Montgomery, J. Beuth, "Build Rate Optimization for Powder Bed Fusion," *J. Mater. Eng. Perform.*, vol. 28, pp. 641–647, 2019. doi: 10.1007/s11665-018-3647-5
- 4. M. Tang and P. C. Pistorius, "Anisotropic Mechanical Behavior of AlSi10Mg Parts Produced by Selective Laser Melting," *JOM*, vol. 69, pp. 516–522, 2017. doi: 10.1007/s11837-016-2230-5
- 5. M. Tang, P. C. Pistorius, and J.L. Beuth, "Prediction of Lack-of-fusion Porosity for Powder Bed Fusion," *Addit. Manuf.*, vol. 14, pp. 39-48, 2017. doi: 10.1016/j.addma.2016.12.001
- 6. M. Tang and P. C. Pistorius, "Oxide, Porosity and Fatigue performance of AlSi10Mg Parts Produced by Selective Laser Melting," *Int. J. Fatigue*, vol. 94, pp. 192-201, 2017. doi: 10.1016/j.ijfatigue.2016.06.002
- 7. M. Tang, P. C. Pistorius, S. Narra, and J.L. Beuth, "Rapid Solidification: Selective Laser Melting of AlSi10Mg," *JOM*, vol. 68, pp. 960-966, 2016. doi: 10.1007/s11837-015-1763-3
- 8. M. Tang, H. J. Cho, and P. C. Pistorius, "Early Gaseous Oxygen Enrichment to Enhance Magnetite Pellet Oxidation," *Metall. Mater. Trans. B*, vol. 45, pp. 1304-1314, 2014. doi: 10.1007/s11663-014-0064-5

## **Conference Presentations**

- 1. <u>M. Tang</u> and P. C. Pistorius, "Fatigue Life Prediction for AlSi10Mg Parts Produced by Selective Laser Melting," *RAPID* + *TCT Conference*, Pittsburgh, PA, May 2017.
- 2. M. Tang and P. C. Pistorius, "Anisotropic Mechanical Behavior of AlSi10Mg Parts Produced by Selective Laser Melting," *TMS*, San Diego, CA, Mar 2017.
- 3. M. Tang and P. C. Pistorius, "Relationship between Porosity Size and Fatigue Life Distributions of AlSi10Mg Parts Produced by Selective Laser Melting," MS&T, Salt Lake City, UT, 2016.
- 4. M. Tang, P. C. Pistorius, "Oxide, Porosity and Fatigue Performance of AlSi10Mg Parts Produced by Selective Laser Melting," *TMS*, Nashville, TN, 2016.
- 5. M. Tang, P. C. Pistorius, and J.L. Beuth, "Geometric Model to Predict Porosity of Part Produced in Powder Bed System," *MS&T*, Columbus, OH, 2015.
- 6. M. Tang and P. C. Pistorius, "Magnetite Pellet Oxidation: Effects of Water Vapor and Non-isothermal Reaction," *AISTech*, Indianapolis, IN, 2014.

#### **Reviewers**

- AISTech Transactions (*Key reviewer*)
- Materials Science and Engineering A (Outstanding reviewer)
- Journal of Materials Processing Technology (Outstanding reviewer)
- Journal of Alloy and Compounds
- International Journal of Fatigue
- Metallurgical and Materials Transactions B